

410 SERIES

QUICK CHANGE ADAPTERS



410-QCA-5000

**THIS SPEED-LOC™ ADAPTER FITS:
50° SHANKS**

- Fits Bourgault and Morris Magnum chisel plows, and Morris Concept 2000 with the LH755 shank.
- 2-1/4" (57 mm) center to center bolt hole spacing.
- 1/2" (12 mm) hex head bolts.

On a Bourgault four-hole shank, the center hole of the adapter should be plugged to protect the spring ball from NH3 gases when used as a NH3 applicator.

When installing 410 Series Speed-Loc™ Adapters for use with NH3, fill the hole behind the spring ball with plumber's putty to protect from degradation caused by NH3.



410-QCA-5010

**THIS SPEED-LOC™ ADAPTER FITS:
50° SHANKS**

- Fits all 50° chisel plows except the Bourgault and Morris units identified for use with the 410-QCA-5000.
- 1-3/4" to 3" (45 mm to 77 mm) center to center bolt hole spacing.
- 1/2" (12 mm) hex head bolts.

In rocky or abrasive conditions, the bottom nut may experience excessive wear or damage. This problem is alleviated by placing the bottom bolt in from the back of the shank and putting the nut in the front of the adapter.

This adapter can be used on a 43° shank by adding a 7° plastic wedge (400-WDG-0700).

Special note for John Deere: certain chisel plow models including the 685, 1810, 1820 and 2400 may need a 3° wedge to attain proper sweep pitch. [See pages 106 for more information.](#)

Shanks with the open bottom bolt hole require the 047-ACC-1002 to keep the bottom bolt in place.



410-QCA-5020

**THIS SPEED-LOC™ ADAPTER FITS:
LEMKEN SHANKS**

- Fits Lemken shanks.
- 45 mm center to center bolt hole spacing.
- M12-DIN608 10.9 plow bolts.

Not sure which adapter is for you or which bolts you need?

Refer to our *Speed-Loc™* adapter chart on pages 88-89.

For a complete list of bolt lengths, see page 114.