

INSTALLATION NOTES

C-SHANKS

For 047, 610 & 612 Series openers:

- For 1" shanks use 1/2" X 2" Grade 8 Carriage Bolt, 961-CRG-2005
- For 1 1/4" shanks use 1/2" X 2 1/4" Grade 8 Carriage Bolt, 961-CRG-2255
- When installing on a 50° shanks other than Bourgault or Ezee-On use wedge 880-WDG-0300 or 880-WDG-0301.
See page 88 for more information.
- When using these wedges different bolt lengths are required.
- For 1" shank use 1/2" X 2 1/4" Gr.8 Bolt, 961-CRG-2255
- For 1 1/4" shank use 1/2" X 2 1/2" Gr.8 Bolt, 961-CRG-2505
- 1/2" Stover Lock Nuts, 906-NPT-5005
- Torque shank bolts to 80 - 100 ft/lbs

For 600 & 620 Series openers:

- Use 1/2" Hex Head Gr.8 Bolt
- Torque shank bolts to 120 -130 ft/lbs

Note: Blue Loctite is also recommended

