

INSTALLING & CHANGING TIPS

One of our most popular innovations is the replaceable tip. The tongue and groove configuration allows customers to change tips as they wear out, instead of the whole opener. Interchangeable tips give you the flexibility to change from a narrow tip for oil seeds to a wider spread tip for cereals.

There are several things to keep in mind when changing or installing new tips:

When installing new tips it is important to use a new bolt and nut combination.

Before installing a new tip, clean the tongue of the holder of any rust or debris with a wire brush.

NOTE

Over torquing will result in difficulty when removing. Torque to 84 in/lbs or 7ft/lbs.

The nut is placed in a pocket in the tongue. The bolt is installed through the hole in the side of the replaceable tip.

When installing knife on the Speed-Loc™ adapter, always use the correct driver.

NOTE

 **ALWAYS WEAR SAFETY GLASSES!**

TIP REMOVAL

If a worn out tip is seized on the tongue, you can use a 3 pound hammer on one of the sides to break the side wall.